600 MATERIAL SAFETY DATA SHEET (MSDS)

> US Department of Labor Occupational Safety and Health Administration (Non-Mandatory Form) Form Approved (Revised by CGP) OBM No. 1218-0072

PRODUCT IDENTITY:	Starch Resin for Biodegradable Loosefill Packaging
I. MANUFACTURING COMPANY:	Clean Green Packing Company 720 Florida Avenue South Golden Valley, Minnesota 55426
Emergency Telephone: Date Prepared:	763-545-5400 October 21, 2008
II. HAZARD COMPONENTS:	None: Non-Hazardous Components Only
III. PHYSICAL CHARACTERISTICS:	Product will Dissolve Slowly in Water Product is Pellet Shaped: 0.125" L x 0.125" D Product is White or Green in Color
IV. FIRE & EXPLOSION HAZARD:	Flash Point: 326" - 335° Explosion Hazard: N/A Avoid Sparks or Open Flame Extinguish with H ₂ O, CO ₂ , or Foam
V. REACTIVITY DATA:	Normally Stable
VI. HEALTH HAZARD DATA:	Product Dust is Considered a Nuisance Particulate No Specific Hazards are Known Product is Not Meant for Human Consumption Flush Eyes if Irritated
VII. SAFE USE PRECAUTIONS:	Recycle, Compost, or General Waste Disposa Dispose in Accordance with Local, State, and Federal Regulations
VIII. CONTROL MEASURES:	None Required

This MSDS may be used to comply with OSHA's Hazard Communications Standard 29 CFR 1910.1200. Standard must be consulted for specific requirements. OSHA '74 Section 1985

Material Safety Data Sheet

1 - Chemical Product Information:

Product Name - Re-New 400

Common Name - Starch Resin for Loosefili Packaging

StarchTech, Inc. 720 Florida Avenue S. Minneapolis, MN 55426 763-545-5400

2 - Composition/Information on Ingredients:

Chemical Name - Carbohydrate & Polymers

Starch from Corn or Potato

Non-Hazardous

3 - Hazard Identification:

Eye - Particles may cause mechanical irritation

Skin Contact - Low order of toxicity
Inhalation - Low order of toxicity

Ingestion - No hazard in normal industrial use

4 - First-Aid Measures:

Eye - Flush eyes with large amounts of

water until irritation stops
Wash with soap and water

Skin Contact - Wash with soap and water
Inhalation - Remove to fresh air

Ingestion - N/A

5 - Firefighting Measures:

Autoignition - N/A

Flash Point - 326° - 335°

Extinguishing Media - Dry chemical; CO2; Water fog; Foam

Special Procedures - None Required

Fire & Explosion Hazards - N/A
Upper Explosion Limit - N/A
Lower Explosion Limit - N/A

NFPA Flammability Hazard Class • 0 = Insignificant

6 - Accidental Release Measures:

Spill and Leak Procedures

Sweep or scoop up and remove

7 - Handling and Storage:

Storage Temperature - Ambient

Handling/Storage - Sweep or vacuum up and place in container

for disposal General

Ventilation

8 - Exposure controls/Personal Protection

Ventilation - General

Eye Protection - Safety glasses optional Gloves - Gloves for hot resin

Clothing - N/A

Wash - Wash with soap and water

Respirator - None

9 - Physical and Chemical Properties:

Pure Substance or Mixture - Mixture Physical Form - Solid

Appearance/Odor - Resin Pellet with cereal odor

Odor Threshold N/A Molecular Weight >10,000 pH as is N/A $5.8 \pm / - 0.6$ pH in 1% Solution **Boiling Point** N/A Melting/Freezing Point N/A Solubility in Water Low Partition Coefficient N/A

Specific Gravity - 1.18 ±/- 0.03 gm/cc

Evaporation Rate N/A Vapor Pressure (mm Hg) N/A Vapor Density N/A Volatiles None Volatile Organic Compounds N/A Autoignition N/A Flash Point N/A **Oxidizing Properties** N/A

10 - Stability and Reactivity:

Stability - Stable
Materials to Avoid - None

NFPA Reactivity Hazard Class - 0 = Insignificant

Hazardous Decomposition Products - This product does not undergo spontaneous

decomposition. Typical combustion products are CO, CO2, C, H20

11 - Toxicological Information:

Product Toxicology:

Oral Toxicity - Low order of toxicity
Dermal Toxicity - Non-hazardous
Inhalation Toxicity - Non-hazardous
Eye Irritation - Non-hazardous

Chronic (Long-Term) Effects of Exposure

Route of Entry - Eye, skin, inhalation, ingestion

Effects of chronic exposure - None
Target Organs - N/A
Special Health Effects - None known

12 - Ecological Information

Degradability - Degradable in compost or extended

exposure to water

Incincratability - Incineratable

Toxic Volatiles - None present with complete combustion

13 - Disposal Considerations:

Waste Disposal Methods - In accordance with existing federal, state,

and local environmental regulations
Empty container may contain product
residue; follow MSDS and label warnings
even after they have been emptied.

14 - Transportation Information

Empty Container Warnings

DOT Information - N/A

15 - Regulatory Information

CAS Registry No. - N/A

16 - Other Information

MSDS Date - 10/21/08